
AGME FLEXIBLE RIVETING CENTERS

MODEL	RA6-NCD	RA12-NCD	RA14-NCD	RA16-NCD	RA18-NCD	RA20-NCD
Maximum head diameter to obtain in 40 daN/mm ² steel	6 mm	12 mm	14 mm	16 mm	18 mm	20 mm
Stroke on “x” axis	150 mm	300 mm	500 mm	500 mm	500 mm	500 mm
Stroke on “y” axis	150 mm	200 mm	300 mm	300 mm	300 mm	300 mm
Stroke on “z” axis	40 mm	40 mm	50 mm	50 mm	50 mm	50 mm
Operation on “x” and “y” axes	Servo	Servo	Servo	Servo	Servo	Servo
Operation on “z”axis	Pneumatic	Pneumatic	Pneumatic	Hydraulic	Pneumatic	Hydraulic
Speed on “x” and “y” axes	26 m/min.	26 m/min.	26 m/min.	26 m/min.	26 m/min.	26 m/min.
Speed on “z” axis	10 m/min	10 m/min	10 m/min	2,5 m/min	10 m/min	2,5 m/min
Number of stations	4	4	4	4	4	4
Dividing plate diameter	600	800	1000	1000	1000	1000
Riveting motor power	0,25 kW	0,55 kW	1,5 kW	1,5 kW	1,5 kW	1,5 kW
Total installed power	17,3 Kva	17,3 Kva	17,3 Kva	17,3 Kva	17,3 Kva	17,3 Kva
Control	Siemens 1500 PLC	Siemens 1500 PLC	Siemens 1500 PLC	Siemens 1500 PLC	Siemens 1500 PLC	Siemens 1500 PLC
Weight	1400 Kg	1500 Kg	2000 KG	2100 Kg	2200 Kg	2300 Kg

