

AGME SERVO RIVETING MACHINE

MODEL	SRA-23 UC	SRA-23 UCC
Riveted head final diameter in 40daN/mm ² steel	6 - 23 mm	6 - 23 mm
Adjustable maximum force	5-50 kN	5-50 kN
Maximum stroke	100 mm	100 mm
Maximum approach speed	240 mm/sec	240 mm/sec
Working speed range	1 – 35 mm/sec	1 – 35 mm/sec
Riveting motor power	1,5 kW	1,5 kW
Servo motor and driver	Bosch-Rexroth	Bosch-Rexroth
Orbital head kit R100	•	•
Automatic greasing	•	•
Installed power	17 kVA	17 kVA
Voltage	3 x 400VAC 50Hz	3 x 400VAC 50Hz
Riveting tool diameter	20 mm	20 mm
Machine dimensions	1391,5x395x293 mm	1391,5x395x293 mm
Weight	156 Kg	165 Kg
Control unit	-	Siemens
Control circuit	-	24 VDC
Control software	-	•
Optional		
10" touch panel-PC operator interface	-	•

